

PRODUCT CATALOGUE

PRIMERS AND BODY FILLERS



PROFIX



CAR PAINTS



MULTICHEM

1996

The beginning



2026

The Evolution

Three decades in colour innovation

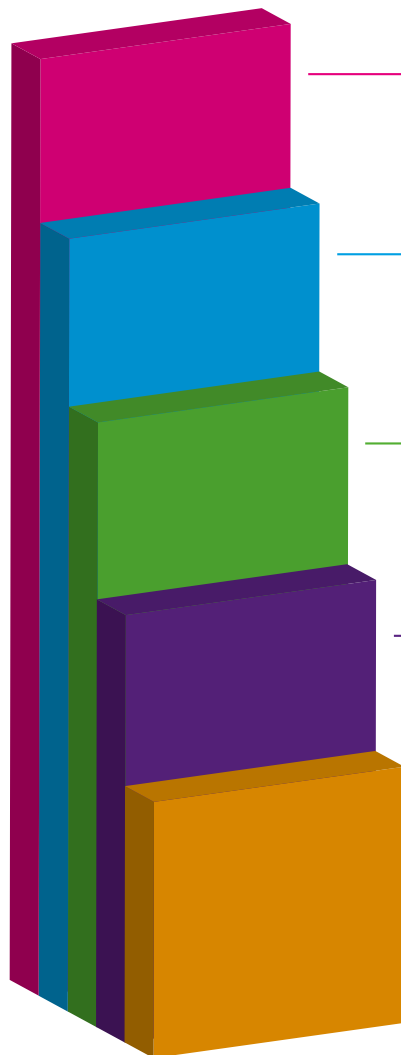
Our company, **Multichem**, and the **Profix** brand, have been in business since 1996 and it should be mentioned that from the very beginning, every day we have been striving for quality, innovation, and excellence to confidently promote our Polish products on the global refinish markets.

Multichem was officially established by friends Piotr Muszkieta and Chris Welgraven, with the first employee Maciej Przybył, who remains a much-valued member of staff to this day.

The first **Profix** products (clearcoats, hardeners and thinners) were distributed only to the Polish market, however, owing to their very high-quality, these products quickly 'crossed borders' and as early as the second year of operation, the company was in cooperation with distributors in all four corners of Europe.

In 2004, our first **Colour Tool** was presented, and in 2005, due to the growth of the "Multichem family", we moved the company headquarters to Luboń. Just one year later, the first Polish waterborne system was developed, which proved a major success and made it necessary to expand our production and warehouse capacity. The following years were also marked by regular participation at Automechanika and many other trade fairs. In 2012, the American **Automotive Art** group became a co-owner of **Multichem**, allowing the expansion of products across the Atlantic Ocean.

In the early days, and to meet our customers' expectations, we used a **Mobile Training Centre**, which allowed our customers direct access to **Profix** technicians and provided excellent training anywhere in Poland and Europe. However, in 2019, the state-of-the-art **Profix - Automotive Art Global Training Centre** located in the company's new headquarters in Tarnowo Podgórne was opened. This futuristic facility allows our customers access to all Multichem products and technical information to ensure they are using the latest products, process, and the techniques to create real value for the companies they represent.



• LAYER 01. PRIMERS AND BODY FILLERS

P595 (CP 595) | P375 (CP 375) | P390 (CP 390) | P363 (CP 363) | P385 (CP 385) | P388 (CP 388) | P399 (CP 399) | P394 (CP 394) | P365 (CP 365) | B332 (CP 332) | B333 (CP 333) | B334 (CP 334) | B335 (CP 335) | B336 (CP 336) | B339 (CP 339) | B341 (CP 341) | B342 (CP 342)

• LAYER 02. MIXING SYSTEMS

Green-Line | A2G | KAR-BON | Acryl | LV Cryl

• LAYER 03. ADDITIVES TO THE SYSTEMS

F 014 | F 018 | LS 01/02/03 | Candy | StarDust | B 03 | 2-001 | Acryl 001 | Acryl 002 | Acryl 003 | DTM 370 | LV Cryl 0C2 | JetBlack

• LAYER 04. CLEARCOATS

C400 (CP 400) | C500 (CP 500) | C1500 (CP 1500) | C1800 (CP 1800) | C2008 (CP 2008) | C2014 (CP 2014) | C2015 (CP 2015) | C2016 (CP 2016) | CM 10

• LAYER 05. SUPPLEMENTARY RANGE

T010 (CP 010) | A011 (CP 011) | A012 (CP 012) | A014 (CP 014) | A015 (CP 015) | A016 (CP 016) | T032 (CP 032) | T040 (CP 040) | T041 (CP 041) | T044 (CP 044) | T048 (CP 048) | T055 (CP 055) | T066 (CP 066) | T070 (CP 070) | T075 (CP 075) | T078 (CP 078) | B004 | 1K Silver Line | Fast | Medium | Fine | Easy | Wax | Polishing pads | Polishing pads O.C.F | Body Guard | A582 (CP 582) | A325 (CP 325) | A998 (CP 998) | A999 (CP 999) | A480 (CP 480) | A490 (CP 490) | Profix mixing cups | Abrasives | Spectrophotometer A6

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NOTES



 MULTI
CHEM



LAYER 01. PRIMERS AND BODY FILLERS

A durable refinish starts long before the colour and clearcoat are applied. Body fillers and acrylic primers form the technical foundation of the repair, restoring the original shape of damaged areas, levelling surface imperfections and preparing the substrate for subsequent coating layers.

Body fillers are used to rebuild profiles and fill dents, scratches and other surface irregularities, creating a smooth and stable base for further processing. **Acrylic** primers provide the transition between the repaired substrate and the finishing coats. They improve adhesion, level and isolate repaired areas, and create a uniform surface that supports consistent colour application and a high-quality final appearance.

The **Profix** range is designed to support different repair methods, substrates and workshop conditions - from small local repairs to larger refinishing jobs. Product selection should be based on the required filling capacity, drying time, sanding properties, application method and the type and condition of the substrate.

Used as part of the complete **Profix** repair system, body fillers and acrylic primers make the repair process more predictable, efficient and repeatable. Clear product information and technical specifications help professionals select the right solution for each stage of the repair and achieve a reliable, high-quality result.

PRODUCT CODES THAT TELL YOU MORE

Our product naming system is changing. Previously, all products were identified using the common prefix **CP**, regardless of their category, for example: **CP 399**, **CP 332**, **CP 2015** and **CP 3015**.

In the new system, the **CP** prefix is replaced by a letter indicating the product category. This makes products easier to identify, organize and select.

NEW PREFIX	PRODUCT CATEGORY	EXAMPLES OF NOTATION
P	PRIMER	P595, P394, P390, P363, P385, P388, P399, P375
B	BODY FILLER	B332, B333, B334, B335, B336, B339, B341, B342
C	CLEAR COAT	C400, C500, C1500, C1800, C2008, C2014, C2015, C2016, CM 10
H	HARDENER	H208, H208 S, H218, H245, H269, H282, H285, H286, H294, H3014, H3015, H3016, H3014 S, H3014 F, H3016 F
T	THINNER	T010, T032, T040, T041, T048, T055, T070, T075, T078
A	ANCILLARIES	A582, A998, A999

Previously:
CP 2015

New designation:
C2015

C2015
product category product number

NEW LABEL

New PROFIX logo

Product group

Key product features

Consistent colour scheme, e.g. for PRIMERS: grey graphics and pink elements.

Peel-off label

New MULTICHEM logo





**P595
(CP 595)**

Available colours



**WASH PRIMER
2K 2:1**

The **CP 595** primer facilitates superior adhesion to newly abraded surfaces, offering enduring corrosion protection for metal, aluminum, and galvanized steel substrates. Applied via a single layer wet-on-wet method, it boasts rapid drying properties, effective even in low-temperature environments.

Available in 1-Litre tins, this product ensures efficient coverage and application convenience.

PACKAGING	
Volume	Collective packaging
1 l + 0.5 l (hardener)	3 pcs. + 3 pcs.



**SHORT DRYING
TIME**



POT LIFE 48H



**READY FOR
WET-ON-WET
APPLICATION**



**CORROSION
PROTECTION**



**APPLICATION
OF 1 COAT ONLY**



WET-ON-WET

Single coat, no sanding



SPRAY VISCOSITY

15-17 sec. DIN Flow Cup 4 mm



RECOMMENDED SIZES FOR PAINT STRAINER

125-190 µm



PAINT EFFICIENCY

8-9 m²/l



POT LIFE

48 hrs



DRY FILM THICKNESS

1 coat - 5-10 µm



MINIMUM SHELF LIFE

CP 595: 24 months in originally sealed packaging
CP 245: 12 months in originally sealed packaging



VOC

2004/42/WE II B(c) (780) 775



SUBSTRATE PREPARATION

Abrade substrate using a red **P300-400** abrasive pad by hand for steel, galvanised steel or grey abrasive pad for aluminium. Alternatively, **P180-P240** sanding disc using orbital sander. Remove dust particles before cleaning substrate with **CP 015**. After the substrate is clean and dry apply **CP 595** with only one layer. Bake or air-dry before progressing to the next step of the process



MIXING RATIO

2:1
100 parts of **CP 595**
50 parts of hardener **CP 245**
(no thinner required)



SPRAY GUN SETTINGS

Nozzle size: **1.3-1.6 mm**;
Operating pressure: HVLP/RP **1.8-2.0 bar**



APPLICATION

1 coat
(normally applied coat)



EVAPORATION TIME AFTER APPLICATION

15-20 min. after coating at **20°C**
and **65%** relative humidity

PROCESS

PROGRESS



P375 (CP 375)

Available colours



SWIFT PRIMER 2K HS 4:1

CP 375 SWIFT acrylic primer is a perfect product suitable for rapid repairs on small surfaces. It can be applied to many types of substrates, e.g. old paint coatings, epoxy and reactive primers, directly to steel, galvanised steel, aluminium or GRP.

Its big advantage is very short drying time - 5 minutes at 60°C and 1 hour at 20°C. **CP 375** is characterised by: excellent flow, anti-corrosive sealing properties and the ability to remove by sanding inclusions as part of wet-on-wet method.

This primer is available in 1 and 3.5-Litre tins.

PACKAGING	
Volume	Collective packaging
1 l + 0.25 l (hardener)	3 pcs. + 3 pcs.
3.5 l	2 pcs.



**VERY SHORT
DRYING TIME**



**VERY GOOD
ADHESION**



**WET-ON-WET
APPLICATION**



**CORROSION
PROTECTION**



**EXCELLENT PAINT
FLOW**



WET-ON-WET

One coat followed by basecoat or direct gloss application taking note of evaporation time between layers



SPRAY VISCOSITY

24-26 sec. DIN Flow Cup 4mm
12-16 sec. DIN Flow Cup 4mm



RECOMMENDED SIZES FOR PAINT STRAINER

190 µm



PAINT EFFICIENCY

8-10 m²/l



POT LIFE

1 hrs



DRY FILM THICKNESS

- 1 coat - 40-50 µm
- 2 coats - 80-100 µm



WET SANDING

P800->P1000



DRY SANDING

P400->P500



MINIMUM SHELF LIFE

CP 375: 24 months in originally sealed packaging
CP 282/ CP 285/ CP 286: 12 months in originally sealed packaging



VOC

2004/42/WE IIB(c) (540) 540



SUBSTRATE PREPARATION

Abrade the substrate, using appropriate grade of abrasive. Once abraded, clean the substrate with silicone remover **CP 015**. After the substrate is clean and dry, apply the required coats of **CP 375** taking note of evaporation time between layers



MIXING RATIO

4:1

100 parts of **CP 375**
25 parts of hardener **CP 218/ 282/ CP 285/ CP 286**
10 % of thinner **CP 040/ CP 070/ CP 055/ CP 075**

As part of wet-on-wet method
30-40 % of thinner **CP 040/ CP 070/ CP 055/ CP 075**



SPRAY GUN SETTINGS

Nozzle size: **1.6-1.8 mm**;
Operating pressure: **1.8-2.0 bar**
Wet-on-wet method: nozzle **1.2-1.4 mm**,
Operating pressure: HVP/ RP **1.8-2.0 bar**



APPLICATION

2 full coats



EVAPORATION TIME AFTER APPLICATION

5 min after application of 1st and 2nd coat at **20°C** and **65%** relative humidity. Evaporation continues until a matt surface is visible



DRYING

Drying times at **20°C** and **65%** relative humidity:
- dust dryness: **5 min** (2 coats)
- before sanding: **1 hrs** (**CP 218**)
- before sanding: **1.5 hrs** (**CP 285**)

Drying times at **60°C** and **65%** relative humidity:
- before sanding **5 min**

PROCESS

PROCESS

PROCESS



P390 (CP 390)

Available colours



PLASTIC PRIMER 1K

CP 390 primer is a single-component, ready-to-use product for priming plastic parts. It is an adhesion promoter which features insulating properties.

CP 390 primer is easy to apply and has a short drying time.

Note: The agent does not improve adhesion to PE polyethylene or PTFE.

The product is available in 0.5 and 1-Litre tins.

PACKAGING	
Volume	Collective packaging
0.5 l	6 pcs.
1 l	6 pcs.



SHORT DRYING
TIME



READY TO USE



EASY APPLICATION



NO SANDING
REQUIRED



EFFICIENT



SPRAY VISCOSITY

10-12 sec. DIN Flow Cup 4mm



RECOMMENDED SIZES FOR PAINT STRAINER

190 µm



PAINT EFFICIENCY

10-12 m²/l



SHELF LIFE OF THE MIXTURE

Product ready for spraying



DRY FILM THICKNESS

1 coat - 10 µm



MINIMUM SHELF LIFE

CP 390: 24 months in originally sealed packaging



SUBSTRATE PREPARATION

The surface should be degreased, abraded (grey non-woven abrasive **P1200**), degreased again and washed with **CP 011** waterborne cleaner. Before application of **CP 390**, **CP 012** anti-static cleaner needs to be applied



MIXING RATIO

Ready-to-spray product, does not need to be mixed with hardener or thinner



SPRAY GUN SETTINGS

Nozzle size: **1.2-1.4 mm**;
Operating pressure: HVLP/HP **1.8-2.0 bar**



APPLICATION

1-2 coats.
2-3 min evaporation time between coats



EVAPORATION TIME AFTER APPLICATION

20-30 min after coating at **20°C** and **65%** relative humidity

PROCESS

PROCESS

PROCESS



P363 (CP 363)

Available colours



MULTI SEALER PRIMER 2K HS 4:1

CP 363 is a perfect primer that isolates and promotes adhesion, allowing old paintwork to be repainted quickly without sanding.

The primer can be applied wet-on-wet and, thanks to its properties, gives the paint to be applied a high gloss and protects against corrosion.

CP 363 can be tinted with acrylic and water-based systems up to 5%. The product is available in 0.8-litre tins.

PACKAGING	
Volume	Collective packaging
0.8 l	6 pcs.



**SANDING OF OLD
COATINGS NOT
REQUIRED**



**VERY GOOD
ADHESION**



**READY FOR
"WET-ON-WET"
APPLICATION**



**CORROSION
PROTECTION**



**POTENTIAL
COLOURING**



WET-ON-WET

Only one coat required for adhesion, before applying the top coat. application up to **1 hour**, film thickness **20-30 µm**



SPRAY VISCOSITY

15-17 sec. DIN Flow Cup **4 mm**



RECOMMENDED SIZES FOR PAINT STRAINER

125-190 µm



PAINT EFFICIENCY

8-9 m²/l



POT LIFE

1 hr



DRY FILM THICKNESS

- **1 coat** - **10-20 µm**



MINIMUM SHELF LIFE

CP 363: 24 months in originally sealed packaging
CP 282/ CP 285/ CP 286: 12 months in originally sealed packaging



VOC

2004/42/WE IIB(c) (540) 540



SUBSTRATE PREPARATION

No abrasion required on stable previously painted substrates, but for added adhesion abrade only on leading edges using a grey **P1200** abrasive pad by hand. Remove dust particles before cleaning substrate with **CP 015**. After the substrate is clean and dry apply **CP 363** one layer only allowing substrate to airdry (max 1 hour) before applying basecoat or direct gloss topcoat



MIXING RATIO

4:1
100 parts of **CP 363**
25 parts of hardener **CP 282/ CP 285/ CP 286**
30 parts of thinner **CP 040/ CP 070/ CP 055/ CP 075**.
Tinting up to **5%** with: **Acryl, LV Cryl, A2G**



SPRAY GUN SETTINGS

Nozzle size: **1.4-1.6 mm**;
Operating pressure: HVLP/RP
1.8-2.0 bar



APPLICATION

1 coat
(full coat)



EVAPORATION TIME AFTER APPLICATION

5 min after coating at **20°C** and **65%** relative humidity



DRYING

Drying times at **20°C** and **65%** relative humidity:
- dust dryness: **15 min**

PROCESS

PROGRESS



P385 (CP 385)

Available colours



WET-ON-WET PRIMER 2K HS 4:1

CP 385 is a product designed for the most effective use of wet-on-wet methods combined with basecoats. Its biggest benefits include excellent paint flow properties, resulting in a perfectly smooth surface for basecoat or topcoat or direct gloss products application. Both of these advantages make work much easier and, most importantly, shorter.

CP 385 primer can be applied to bare sheet metal or original OE primed parts as the product features protective and sealing properties that effectively inhibit corrosion occurring. The product is available in 1 and 3.5-Litre tins.

PACKAGING	
Volume	Collective packaging
1 l + 0.25 l (hardener)	6 pcs. + 6 pcs.
3.5 l	2 pcs.



WET-ON-WET
APPLICATION



EXCELLENT PAINT
FLOW



EXTENDED
OPENING TIME
24 HOURS



CORROSION
PROTECTION



CAN BE DE-NIBBED



WET-ON-WET

One coat followed by basecoat application taking note of evaporation time between layers



SPRAY VISCOSITY

21-25 sec. DIN Flow Cup 4 mm



RECOMMENDED SIZES FOR PAINT STRAINER

190 µm



PAINT EFFICIENCY

10-12 m²/l



POT LIFE

1 hrs



DRY FILM THICKNESS

- 1 coat - 20-30 µm



MINIMUM SHELF LIFE

CP 385: 24 months in originally sealed packaging
CP 282/ CP 285/ CP 286: 12 months in originally sealed packaging



VOC

2004/42/WE IIB(c) (540) 517



SUBSTRATE PREPARATION

Abrade substrate using a red **P300-400** abrasive pad by hand or **P320** sanding disc using orbital sander. Remove dust particles before cleaning substrate with **CP 015**. After the substrate is clean and dry apply **CP 385** preferably one layer only. If further layers are required, take note of the recommended evaporation time between coats and bake or airdry before de-nibbing and applying topcoat



MIXING RATIO

4:1
100 parts of **CP 385**
25 parts of hardener **CP 282/ CP 285/ CP 286**
40-50% of thinner **CP 040/ CP 070/ CP 055/ CP 075**



SPRAY GUN SETTINGS

Wet-on-wet method: nozzle size **1.2-1.4 mm**, HVLP/RP
Operating pressure: **1.8-2.0 bar**



APPLICATION

1 full coat. In case of incomplete coverage, another coat can be applied



EVAPORATION TIME AFTER APPLICATION

25-30 min after coating at **20°C** and **65%** relative humidity



BASECOAT APPLICATION

From **30 min** after application up to **24 hrs**

PROCESS

PROGRESS



P388 (CP 388)

Available colours



HIGH BUILD PRIMER 2K HS 5:1

CP 388 is a High-Build primer, suitable for repaired panels, bare metal and cured paint coatings.

The product is easily workable and, if sufficiently suitable flash-off times are maintained, multiple coats can be applied.

The primer is available in 0.75 and 5-Litre tins.

PACKAGING	
Volume	Collective packaging
0.75 l + 0.15 l (hardener)	6 pcs. + 6 pcs.
5 l (grey)	4 pcs.



HIGH-BUILD



EASY APPLICATION



DURABLE COATING
EVEN WITH MULTIPLE
COATS



EFFICIENT



EASY TO PROCESS



SPRAY VISCOSITY

35-55 sec. DIN Flow Cup 4 mm



RECOMMENDED SIZES FOR PAINT STRAINER

190 µm



PAINT EFFICIENCY

7 m²/l



POT LIFE

1 hr



DRY FILM THICKNESS

1 coat - 50-70 µm
2 coats - 100-140 µm
3 coats - 140-180 µm



WET SANDING

P800->P1000



DRY SANDING

P280->P500



MINIMUM SHELF LIFE

CP 388: 24 months in originally sealed packaging
CP 282/ CP 285/ CP 286: 12 months in originally sealed packaging



VOC

2004/42/WE/IIIB(c)(540) 437



SUBSTRATE PREPARATION

Abrade substrate using a red **P300-400** abrasive pad by hand or **P320** sanding disc using orbital sander. Remove dust particles before cleaning substrate with **CP 015**. After the substrate is clean and dry apply **CP 388** with the required number of layers, taking note of the recommended evaporation time between coats. Bake or air-dry before progressing to the next step of the process.



MIXING RATIO

5:1
100 parts of **CP 388**
20 parts of hardener **CP 282/ CP 285/ CP 286**
20-25 % of thinner **CP 040/ CP 070/ CP 055/ CP 075**



SPRAY GUN SETTINGS

Nozzle size: **1.6-1.8 mm**;
Operating pressure: HVLP/RP **1.8-2.0 bar**



APPLICATION

2-3 full coats



EVAPORATION TIME AFTER APPLICATION

5 min. after coating first and second coat at **20°C** and **65%** relative humidity.
Evaporation continues until a matt surface is visible



DRYING

Drying times at **20°C** and **65%** relative humidity:
- dust dryness: **10 min** (2 coats)
- before sanding: **4 hrs**

Drying times at **60°C** and **65%** relative humidity:
- before sanding **30 min**

PROCESS

PROGRESS



HYBRID HB ACRYLIC PRIMER

CHOOSE YOUR
SHADE OF GREY



P399
(CP 399)

Available colours



HYBRID HB PRIMER
2K HS 4:1

HYBRID HB is a high-filling primer with a very good level of coverage and anti-corrosive properties. Due to its creamy consistency, it leaves a very smooth surface, can be easily sanded and offers an efficient performance. **HYBRID HB** is suitable for multi-type repairs and can be wet-on-wet applied.

This primer is unique in its ability to produce various shades of grey, allowing the primed background to be perfectly matched to the colour of a basecoat or direct gloss. Individual shades are available as part of the recipe software, under the "Mixing products" tab.

The product is available in 1 and 3.5-Litre tins.

PACKAGING	
Volume	Collective packaging
1l	3 pcs.
3.5 l	2 pcs.



WET-ON-
WET APPLICATION



VERY HIGH-FILLING



SMOOTH SURFACE



EASY TO PROCESS



GOOD CORROSION
PROTECTION



WET-ON-WET

One coat followed by basecoat or direct gloss application taking note of evaporation time between layers



SPRAY VISCOSITY

22-35 sec. DIN Cup 4 mm



RECOMMENDED SIZES FOR PAINT STRAINER

190 µm



PAINT EFFICIENCY

~7-8 m²/l



POT LIFE

1.5 hrs



DRY FILM THICKNESS

1 coat 60-80 µm
2 coats 120-140 µm
3 coats 160-200 µm



WET SANDING

P800-P1000



DRY SANDING

P320-P500



MINIMUM SHELF LIFE

CP 399: 24 months in originally sealed packaging
CP 282/ CP 285/ CP 286: 12 months in originally sealed packaging



VOC

2004/42/WE IIB(c) (540) 500



SUBSTRATE PREPARATION

Abrade substrate using a red **P300-400** abrasive pad by hand or **P320** sanding disc using orbital sander. Remove dust particles before cleaning substrate with **CP 015**. After the substrate is clean and dry apply **CP 399** with the required number of layers, taking note of the recommended evaporation time between coats. **CP 399** can also be used as W-O-W primer and in this instance only one layer is required but thinning ratio must be increased to 30% **CP 040**. Bake or airdry before progressing to the next step of the process



MIXING RATIO

4:1
100 parts of **CP 399**
25 parts of hardener **CP 282/ CP 285/ CP 286**
10 % of thinner **CP 040/ CP 070/ CP 055/ CP 075**
20-30 % of thinner
CP 040/ CP 070/ CP 055/ CP 075
acc. to wet-on-wet method



SPRAY GUN SETTINGS

Nozzle opening for pneumatic method:
1.6-1.8 mm
wet-on-wet method: nozzle **1.2-1.4 mm**,
Operating pressure: HVLP/RP **2 bars**



APPLICATION

2-3 full coats



EVAPORATION TIME AFTER APPLICATION

5 min after coating first and second coat at **20°C** and **65%** relative humidity. Evaporation continues until a matt surface is visible



DRYING

Drying times at **20°C** and **65%** relative humidity:
- dust dryness: **10 min**
- before sanding: **3.5-4 hrs**
Drying times at **40°C** and **65%** relative humidity:
- before sanding: **1 hr**
Drying times at **60°C** and **65%** relative humidity:
- before sanding: **30 min**



IR DRYING

before sanding ~**30 min**

PROCESS

PROCESS

PROCESS



P394 (CP 394)

Available colours



EPOXY PRIMER 2K HS 1:1

Due to its premium-grade resins, the **CP 394** primer delivers exceptional corrosion protection for steel surfaces. Notably, it exhibits excellent adhesion across diverse substrates, including steel, galvanized steel, aluminum, glass reinforced plastic, and existing paint coatings. Functioning both as a robust covering and filling primer, **CP 394** also supports wet-on-wet application.

Available in 0.8-Litre tins, it offers versatile application options and reliable protective properties.

PACKAGING	
Volume	Collective packaging
0.8 l + 0.8 l (hardener)	6 pcs. + 6 pcs.



VERY GOOD
ADHESION



INSULATING
PROPERTIES



WET-ON-WET
APPLICATION



CORROSION
PROTECTION



SUPERB COAT
TIGHTNESS



WET-ON-WET

One coat, next coat application,
film thickness **20-30 µm**



SPRAY VISCOSITY

16-22 sec. DIN Flow Cup 4 mm



RECOMMENDED SIZES FOR PAINT STRAINER

190 µm (wet-on-wet **125 µm**)



PAINT EFFICIENCY

8-10 m²/l



POT LIFE

1 hr



DRY FILM THICKNESS

- 1 coat - **20-40 µm**
- 2 coats - **40-80 µm**



WET SANDING

P600->P800->P1000



DRY SANDING

P280->P400



MINIMUM SHELF LIFE

CP 394: 24 months in originally
sealed packaging
CP 294: 12 months in originally
sealed packaging



VOC

2004/42/WE IIB(c) (540) 540



SUBSTRATE PREPARATION

Abrade substrate using a red **P300-400** abrasive pad by hand for steel, galvanised steel or grey abrasive pad for aluminium. Alternatively, **P180-P240** sanding disc using orbital sander. Remove dust particles before cleaning substrate with **CP 015**. After the substrate is clean and dry apply **CP 394** with the required number of layers, taking note of the recommended evaporation time between coats. Bake or airdry before progressing to the next step of the process



MIXING RATIO

1:1

100 parts of **CP 394**

100 parts of hardener **CP 294**

The wet-on-wet method requires
10-30% of thinner

CP 040/ CP 070/ CP 055/ CP 075



SPRAY GUN SETTINGS

Nozzle **1.6-1.8 mm**;

Operating pressure: HVLP/RP **1.8-2.0 bar**

Wet-on-wet method:

Nozzle size HVLP/RP **1.3-1.4 mm**;

Operating pressure: **1.8-2.0 bar**



APPLICATION

2 full coats (filling primer)

1 full coat including **10-30%** thinner
(insulator)



EVAPORATION TIME AFTER APPLICATION

5-10 min. after priming at

20°C and **65%** relative humidity

Evaporation continues until a matt
surface is visible



DRYING

Drying times at **20°C** and

65% relative humidity:

- dust dryness: **10 min** (2 coats)

- before sanding: **3 hrs**

Drying times at **60°C** and

65% relative humidity:

- before sanding **30 min**

PROCESS

PROGRESS



P365 (CP 365)

Available colours



EXPRESS PRIMER 2K HS 4:1

CP 365 is a top-quality acrylic primer that combines priming and filling properties.

The product's greatest advantages are its short drying time at 20°C, good product flow, easy handling and its adhesion to a wide range of substrates, allowing any topcoat to be applied over it. The primer can be applied as part of wet-on-wet method. The primer can be stirred in a mixer.

The product is available in 0.8- and 3.5-litre tins

PACKAGING	
Volume	Collective packaging
0.8 l	3 pcs.
3.5 l	2 pcs.



SHORT DRYING TIME



GOOD PRODUCT
FLOW



EASY TO PROCESS



GOOD ADHESION



WET-ON-WET
APPLICATION



WET-ON-WET

One coat followed by basecoat or direct gloss application taking note of evaporation time between layers



SPRAY VISCOSITY

22-30 sec. DIN Flow Cup 4 mm



RECOMMENDED SIZES FOR PAINT STRAINER

190 µm (wet-on-wet 125 µm)



PAINT EFFICIENCY

7-9 m²/l



POT LIFE

1 hr



DRY FILM THICKNESS

- 1 coat - 50-60 µm
- 2 coats - 100-120 µm



WET SANDING

P800-P1000



DRY SANDING

P400-P500



MINIMUM SHELF LIFE

CP 365: 24 months in originally sealed packaging
CP 282/ CP 285/ CP 286: 12 months in originally sealed packaging



VOC

2004/42/WE IIB(c) (540) 540



SUBSTRATE PREPARATION

Abrade the substrate, using appropriate grade of abrasive. Once abraded, clean the substrate with silicone remover **CP 015**. After the substrate is clean and dry, apply the required coats of **CP 365** taking note of evaporation time between layers



MIXING RATIO

4:1
100 parts of **CP 365**
25 parts of hardener **CP 282/ CP 285/ CP 286**
15-20 % of thinner **CP 040/ CP 070/ CP 055/ CP 075**
Wet-on-wet method
30-40 % of the thinner **CP 040/ CP 070/ CP 055/ CP 075**



SPRAY GUN SETTINGS

Nozzle size: **1.6-1.8 mm**;
Operating pressure: **1.8-2.0 bar**
Wet-on-wet method: nozzle size **1.2-1.4 mm**, HVLP/RP
Operating pressure **1.8-2.0 bar**



APPLICATION

2 full coats



EVAPORATION TIME AFTER APPLICATION

5 min after application of 1st and 2nd coat at **20°C** and **65%** relative humidity. Evaporation continues until a matt surface is visible



DRYING

Drying times at **20°C** and **65%** relative humidity:
- dust dryness: **10 min** (2 coats)
- before sanding: **2 hrs**

Drying times at **60°C** and **65%** relative humidity:
- before sanding **30 min**

PROCESS

PROCESS

PROCESS



B332 (CP 332)

Available colours

Finish spray putty

CP 332 Finish is a polyester spray finishing putty, that is characterized by an excellent and smooth finish, even on large surfaces. Importantly, the product effectively isolates from the acrylic primer, preventing issues from using too much or too little hardener in polyester putties.

To speed up curing, **CP 332 Finish** can be baked at a temperature not exceeding 60°C. Available in a convenient 1 kg package, it offers a practical solution for achieving a flawless finish in various applications.

PACKAGING	
Volume	Collective packaging
1 kg + 30 g hard.	6 pcs. + 6 pcs.



HIGH-BUILD



INSULATING
PROPERTIES



SMOOTH SURFACE



SHORT DRYING
TIME



HARDENER
INCLUDED



SPRAY VISCOSITY

45-55 sec. DIN Flow Cup 4 mm



POT LIFE

30-40 min



DRY FILM THICKNESS

250-300 µm



MINIMUM SHELF LIFE

12 months in originally sealed packaging



VOC

2004/42/WE IIB(b) (250) 31



SUBSTRATE PREPARATION

The product is applied to a previously sanded and cleaned substrate. Old coatings should be removed. Apply the product over **CP 394** epoxy primer. Do not apply putty on top of reactive primer



MIXING RATIO

100 parts of **CP 332** + **4.5 parts** of hardener (included)
Optional **10%** of **CP 032** thinner



SPRAY GUN SETTINGS

Nozzle size: **1.8-2.2 mm**;
Operating pressure: HVLP/RP **1.8-2.0 bar**



APPLICATION

1-3 coats



DRYING

Drying times at **20°C** and **65%** relative humidity:
~ **2-3 hrs.**
Drying times at **60°C** and **65%** relative humidity:
~ **30 min**



IR DRYING

~**8-12 min**, do not exceed **80°C**



GRINDING

Coarse (dry): **P180-P240**
Finishing (dry): **P280-P360**

PROCESS

PROCESS

PROCESS

B333 (CP 333)



Available colours



UNI+ polyester putty

CP 333 Universal Polyester Putty stands as a high-strength filler designed for versatile surface shaping. This putty provides excellent adhesion to various substrates and is characterized by its ease of application and processing.

However, it's important to note that **CP 333** cannot be used on surfaces in direct contact with foodstuffs and drinking water. Conveniently available in a 2 kg package, **CP 333** offers a practical solution for a range of surface shaping applications, ensuring strength and reliability in use.

PACKAGING	
Volume	Collective packaging
2 kg + 40 g hard.	4 pcs. + 4 pcs.



EASY TO PROCESS



ADHESION



HIGH DURABILITY



POT LIFE

5-6 min after mixing
with hardener



MINIMUM SHELF LIFE

12 months in originally sealed
packaging



VOC

2004/42/WE IIB(b) (250) 45

PROCESS

PROCESS

PROCESS

PROCESS



SUBSTRATE PREPARATION

The product is applied to a previously sanded and cleaned substrate. Old coatings should be removed. The most effective method is application on an epoxy primer **CP 394**. Do not apply putty on top of reactive primer



MIXING RATIO

100 parts of **CP 333**

Hardener:

- < **10°C** - **3-3.5%**
- **10-20°C** - **2-2.5%**
- > **20°C** - **11.5%**



APPLICATION

Application in several thin coats. After each of these, the product should be cured



MIXING BEFORE USE

The product must be mixed before and after adding the hardener



DRYING

Drying times at **20°C** and **65%** relative humidity:
- **20-30 min**



IR DRYING

~**5 min**, do not exceed **80°C**



GRINDING

Coarse (dry): **P100-P120**
Finishing (dry): **P120-P240**

B334 (CP 334)



Available colours

Soft Plus polyester putty

CP 334 Soft Plus multi-purpose polyester putty seamlessly combines the attributes of a filling putty with those of a finishing putty. Renowned for its excellent adhesion to various substrates, it adeptly fills both large irregularities and small cavities. It is easy to apply and can be abraded with coarse and fine papers, **Soft Plus** ensures a very smooth surface without holes, minimizing the necessity for unnecessary sanding.

It's important to note that this putty must not be used on surfaces in direct contact with foodstuffs and drinking water. Available in 1 and 1.8-kilogram packs, **CP 334 Soft Plus** provides a versatile solution for a variety of filling and finishing applications, ensuring a high-quality surface finish.

PACKAGING	
Volume	Collective packaging
1 kg + 20 g hard.	4 pcs. + 4 pcs.
1.8 kg + 40 g hard.	4 pcs. + 4 pcs.



EASY TO PROCESS



GOOD ADHESION



SMOOTH SURFACE



HIGH DURABILITY



FIRM FILLING



POT LIFE

5-6 min after mixing with hardener



MINIMUM SHELF LIFE

12 months in originally sealed packaging



VOC

2004/42/WE IIB(b) (250) 61

PROCESS

PROCESS

PROCESS



SUBSTRATE PREPARATION

The product is applied to a previously sanded and cleaned substrate. Old coatings should be removed. The most effective method is application on an epoxy primer **CP 394**. Do not apply putty on top of reactive primer



MIXING RATIO

100 parts of CP 334

Hardener:

- < 10°C - 3-3.5%
- 10-20°C - 2-2.5%
- > 20°C - 11.5%



APPLICATION

Application in several thin coats. After each of these, the product should be cured



MIX BEFORE USE

The product must be mixed before and after adding the hardener



DRYING

Drying times at 20°C and 65% relative humidity:
- 20-30 min



IR DRYING

~5-10 min, do not exceed 80°C



GRINDING

Coarse (dry): **P100-P120**
Finishing (dry): **P120-P240**

B335 (CP 335)



Available colours



Metallic polyester putty

CP 335 Metallic is a putty containing a high proportion of aluminium dust, which increases its resistance to elevated temperatures (up to approximately 90°C) and is therefore used for large surfaces exposed to heat or temperature changes (e.g. engine bonnet). The product allows large cavities to be filled and guarantees excellent adhesion, thus making it suitable for application on parts exposed to vibration. **CP 335 Metallic** is also distinguished for its high elasticity.

It cannot be used on surfaces in direct contact with foodstuffs or drinking water. It is available in 1 and 2 kilogram packs.

PACKAGING

Volume	Collective packaging
1 kg + 20 g hard.	4 pcs. + 4 pcs.
2 kg + 40 g hard.	4 pcs. + 4 pcs.



VERY GOOD
ADHESION



CONTAINS
ALUMINIUM
PARTICLES



HIGH COVERING
POWER



DISTRIBUTES HIGH
TEMPERATURES



POT LIFE

5-6 min after mixing with hardener



MINIMUM SHELF LIFE

12 months in originally sealed packaging



VOC

2004/42/WE IIB(b) (250) 31



SUBSTRATE PREPARATION

The product is applied to a previously sanded and cleaned substrate. Old coatings should be removed. The most effective method is application on an epoxy primer **CP 394**. Do not apply putty on top of reactive primer



MIXING RATIO

100 parts of **CP 335**

Hardener:

- < 10°C - 3-3.5%
- 10-20°C - 2-2.5%
- > 20°C - 11.5%



APPLICATION

Application in several thin coats. After each of these, the product should be cured



MIXING BEFORE USE

The product must be mixed before and after adding the hardener



DRYING

Drying times at 20°C and 65% relative humidity:
- 20-30 min



IR DRYING

~5-10 min, do not exceed 80°C



GRINDING

Coarse (dry): **P100-P120**
Finishing (dry): **P120-P240**

PROCESS

PROGRESS

B336 (CP 336)



Available colours

 **Fibreglass putty**

CP 336 Glass Putty is enriched with medium-length glass fibers, providing remarkable mechanical strength and a superior ability to fill irregularities and holes. Its outstanding adhesion properties make it a reliable choice for various applications.

However, it is essential to note that **CP 336 Glass Putty** should not be used on surfaces in direct contact with foodstuffs or drinking water. Conveniently available in 1 and 1.8-kilogram packs, this glass-infused putty offers a robust solution for addressing irregularities and achieving strong adhesion in diverse projects.

PACKAGING	
Volume	Collective packaging
1 kg + 20 g hard.	4 pcs. + 4 pcs.
1.8 kg + 40 g hard.	4 pcs. + 4 pcs.



MEDIUM LENGTH
FIBRE



GOOD ADHESION



WEATHER-
RESISTANT



HIGH DURABILITY



NO CORROSION



POT LIFE

5-7 min after mixing with hardener



MINIMUM SHELF LIFE

12 months in originally sealed packaging



VOC

2004/42/WE IIB(b) (250) 30

PROCESS

PROCESS

PROCESS



SUBSTRATE PREPARATION

The product is applied to a previously sanded and cleaned substrate. Old coatings should be removed. The most effective method is application on an epoxy primer **CP 394**. Do not apply putty on top of reactive primer



MIXING RATIO

100 parts of CP 336

Hardener:

- < 10°C - 3-3.5%
- 10-20°C - 2-2.5%
- > 20°C - 11.5%



APPLICATION

Application in several thin coats. After each of these, the product should be cured



MIXING BEFORE USE

The product must be mixed before and after adding the hardener



DRYING

Drying times at 20°C and 65% relative humidity:
- 20-30 min



IR DRYING

~5-10 min, do not exceed 80°C



GRINDING

Coarse (dry): P80-P150

B339 (CP 339)



Available colours



Light polyester putty

Perfectly Light is a light olive-coloured polyester filler putty meticulously crafted for the repair of car body parts. With its low weight, the product avoids imposing excess weight on the surface to be repaired, particularly on horizontal elements like the roof. The putty is easily applicable and sandable, suitable for application on steel, aluminum, galvanized substrates, GRP/GRP laminates, polyester putties, acrylic and epoxy primers, and old paint coatings. Conveniently available in a 1-Litre package, **Perfectly Light** offers a practical solution for achieving efficient and lightweight repairs across various automotive substrates.

PACKAGING	
Volume	Collective packaging
1 l + 20 g hard.	4 pcs. + 4 pcs.



LIGHT PUTTY



EASY TO PROCESS



EASY TO APPLY



SMOOTH SURFACE



GOOD ADHESION



POT LIFE

7-8 min after mixing with hardener



MINIMUM SHELF LIFE

12 months in originally sealed packaging



VOC

2004/42/WE IIB(b) (250) 44

PROCESS

PROGRESS

PROGRESS



SUBSTRATE PREPARATION

The product is applied to a previously sanded and cleaned substrate. Old coatings should be removed. The most effective method is application on an epoxy primer **CP 394**. Do not apply putty on top of reactive primer



MIXING RATIO

100 parts of **CP 339**
Hardener: **2%**



APPLICATION

Application in several thin coats. After each of these, the product should be cured



MIXING BEFORE USE

The product must be mixed before and after adding the hardener



DRYING

Drying times at **20°C** and **65%** relative humidity:
- **20-30 min**



IR DRYING

~**10-12 min**, do not exceed **80°C**



GRINDING

Coarse (dry): **P100-P120**
Finishing (dry): **P120-P280**

B341 (CP 341)



Available colours



Plastic putty

CP 341 Plastic is a specialized polyester putty crafted for use on plastics. Characterized by high flexibility and ease of application, it yields a remarkably smooth surface. This putty is suitable for application on surfaces made of various plastics, including PP, EPDM, ABS, PC, PPO, and PA.

Available in a convenient 1 kg package, **CP 341 Plastic** provides a practical solution for effectively repairing and refining plastic surfaces, ensuring flexibility and a smooth finish.

PACKAGING	
Volume	Collective packaging
1 kg + 20 g hard.	4 pcs. + 4 pcs.



FLEXIBLE



EASY TO APPLY



EASY TO PROCESS



BLACK COLOUR



VERY SMOOTH
SURFACE



POT LIFE

3-4 min after mixing with hardener



MINIMUM SHELF LIFE

12 months in originally sealed packaging



VOC

2004/42/WE IIB(b) (250) 26



SUBSTRATE PREPARATION

The product is applied to a previously sanded maroon fleece surface. Then it should be degreased with **CP 015** remover, and cleaned with **CP 011** remover. Before its application, it is necessary to discharge the electrostatic voltage of **CP 012**



MIXING RATIO

100 parts of **CP 341**
Hardener: **2%**



APPLICATION

Before starting work, it is recommended that the components are warmed up. Application in several thin coats. The product should be cured after application of each one. Do not exceed 3 mm thickness



MIXING BEFORE USE

The product must be mixed before and after adding the hardener



DRYING

Drying times at **20°C** and **65%** relative humidity:
- **20-25 min**



IR DRYING

not applicable



GRINDING

Coarse (dry): **P100-P120**
Finishing (dry): **P120-P320**

PROCESS

PROGRESS

PROGRESS

B342 (CP 342)



Available colours

Light polyester putty Hot Rod

Hot Rod is a very lightweight surface finishing putty that fills well and has a wide range of applications. It is characterised by exceptional ease of application and processing, high adhesion to the substrate and lack of stress on the putty. It performs well in multicoat paint repairs.

Hot Rod can be used on bare steel, galvanised steel, aluminium and acrylic, epoxy primers and old paint finishes. The putty can also be used for cosmetic repairs on composite and fibreglass products. The product is available in 1-Litre tins.

PACKAGING	
Volume	Collective packaging
1 l + 20 g hard.	4 pcs. + 4 pcs.



VERY LIGHT PUTTY



VERY GOOD
ADHESION



MULTI-PURPOSE
APPLICATION



GOOD FILLING DEGREE



FINISHING PUTTY



POT LIFE

6-7 min after mixing with hardener



MINIMUM SHELF LIFE

12 months in originally sealed packaging



VOC

2004/42/WE IIB(b) (250) 40

PROCESS

PROGRESS

PROGRESS



SUBSTRATE PREPARATION

The product is applied to a previously sanded and cleaned substrate. Old coatings should be removed. The most effective method is application on an epoxy primer **CP 394**. Do not apply putty on top of reactive primer



MIXING RATIO

100 parts of **CP 342**
Hardener: **2%**



APPLICATION

Application in several thin coats. The product should be cured after application of each one. Do not exceed 3 mm thickness



MIXING BEFORE USE

The product must be mixed before and after adding the hardener



DRYING

Drying times at **20°C** and **65%** relative humidity:
- **30-35 min**



IR DRYING

Wait approx. **5 min**
~9-11 min before IR drying;
do not exceed **80°C**



GRINDING

Coarse (dry): **P100-P120**
Finishing (dry): **P120-P280**

HARDENER OPTIONS

SPECIFICATION	H282 (CP 282)	H285 (CP 285)	H286 (CP 286)	
Hardener	fast	standard	slow	
Temperature of use	10-20°C	15-25°C	25-35°C	
Product compatibility	C1500 (CP 1500) / CM 10 / Acryl / P399 (CP 399)/ P363 (CP 363) / P385 (CP 385) / P365 (CP 365) / C400 (CP 400) / C500 (CP 500) / P388 (CP 388) / P375 (CP 375) / CP 370 DTM			
Pros	● eliminating the need for separate formulations ● reduced complexity ● ensuring consistency in the final product ● less chance for variability in the hardening process ● using one hardener can potentially reduce costs associated with purchasing, storing, and handling multiple hardeners			
Effect on the product	 SMOOTHER SURFACE	 EASIER AND MORE EFFICIENT SANDING	 ADAPTABILITY TO ATMOSPHERIC CONDITIONS NOT ONLY BY CHANGING THINNERS	 NONE OF THE TESTED PARAMETERS PERFORMED WORSE

Hardeners

Table

Symbol	Name	Packaging		Use for:	Mixing ratio	Use at ambient temperature [°C]
		Unit	Collective			
H208 (CP 208)	Hardener HS	500 ml	6 pcs.	C2008 (CP 2008 HS)	2:1	15-25
		2,5 L	4 pcs.			
H208 S (CP 208 S)	Hardener HS slow	500 ml	6 pcs.	C2008 (CP 2008 HS)	2:1	25-35
		2,5 L	4 pcs.			
H218 (CP 218)	Hardener MS "air dry" very fast	250 ml	10 pcs.	C400 (CP 400 MS), C1500 (CP 1500 MS), Acrylic, P375 (CP 375)	2:1	10-20
		500 ml	6 pcs.			
		1 L	5 pcs.			
		2,5 L	4 pcs.			
H245 (CP 245)	Hardener	500 ml	6 pcs.	P595 (CP 595)	2:1	15-25
H269 (CP 269)	Hardener	500 ml	6 pcs.	C1800 (CP 1800)	2:1	10-20
		2,5 L	4 pcs.			
H282 (CP 282)	Hardener MS fast	250 ml	10 pcs.	C400 (CP 400 MS), C500 (CP 500 HS), C1500 (CP 1500 MS), CM 10, Acryl, P363 (CP 363), CP 365, P375 (CP 375), P385 (CP 385), P388 (CP 388), P399 (CP 399)	2:1	10-20
		500 ml	6 pcs.		4:1	
		1 L	6 pcs.		5:1	
		2,5 L	4 pcs.			
		5 L	4 pcs.			
H285 (CP 285)	Hardener MS	150 ml	10 pcs.	C400 (CP 400 MS), C500 (CP 500 HS), C1500 (CP 1500 MS), CM 10, Acryl, P363 (CP 363), CP 365, P375 (CP 375), P385 (CP 385), P388 (CP 388), P399 (CP 399)	2:1	15-25
		200 ml	10 pcs.		4:1	
		250 ml	10 pcs.		5:1	
		500 ml	6 pcs.			
		1 L	6 pcs.			
		2,5 L	4 pcs.			
H286 (CP 286)	Hardener MS slow	5 L	4 pcs.			
		500 ml	6 pcs.	C400 (CP 400 MS), C500 (CP 500 HS), C1500 (CP 1500 MS), CM 10, Acryl, P363 (CP 363), CP 365, P375 (CP 375), P385 (CP 385), P388 (CP 388), P399 (CP 399)	2:1	25-35
		1 L	6 pcs.		4:1	
		2,5 L	4 pcs.		5:1	
H294 (CP 294)	Hardener	0,8 L	6 pcs.	CP 394 HS	1:1	15-25
H3014 (CP 3014)	Hardener UHS	250 ml	10 pcs.	C2014 (CP 2014 UHS)	4:1	15-25
		1 L	6 pcs.			
H3015 (CP 3015)	Hardener HS	500 ml	6 pcs.	C2015 (CP 2015 HS)	2:1	15-25
		2,5 L	4 pcs.			
H3016 (CP 3016)	Hardener VHS	250 ml	10 pcs.	C2016 (CP 2016 VHS)	4:1	15-25
		1 L	6 pcs.			
H3014 S (CP 3114)	Hardener UHS slow	250 ml	10 pcs.	C2014 (CP 2014 UHS)	4:1	25-35
		1 L	6 pcs.			
H3014 F (CP 3214)	Hardener UHS fast	250 ml	10 pcs.	C2014 (CP 2014 UHS)	4:1	10-20
		1 L	6 pcs.			
H3016 F (CP 3216)	Hardener VHS fast	250 ml	10 pcs.	C2016 (CP 2016 VHS)	4:1	10-20
		1 L	6 pcs.			
H 004	Hardener	500 ml	6 pcs.	B 004	4:1	15-25
C85H	Hardener	500 ml	6 pcs.	LV CRYL	2:1	15-25
		1 L	6 pcs.			
		2,5 L	4 pcs.			
C86H	Hardener slow	500 ml	6 pcs.	LV CRYL	2:1	25-35

Thinners

Table

Symbol	Name	Packaging		Type	Use for	Use at ambient temperature [°C]
		Unit	Collective			
T010 (CP 010)	Waterborne thinner	500 ml	11 pcs.	waterborne	A26	15-25
		1 L	6 pcs.			
		5 L	3 pcs.			
T032 (CP 032)	Putty thinner	1 l	6 pcs.	for spray putty	B332 (CP 332)	15-25
T040 (CP 040)	Acrylic thinner	500 ml	6 pcs.	2K	P388 (CP 388), P399 (CP 399), P385 (CP 385), C2016 (CP 2016), C2014 (CP 2014), C1800 (CP 1800), C2015 (CP 2015), C1500 (CP 1500), C400 (CP 400), C500 (CP 500) Acryl, CP 365, C2008 (CP 2008), CM 10, P363 (CP 363), P375 (CP 375), P394 (CP 394)	15-25
		1 L	6 pcs.			
		5 L	4 pcs.			
T041 (CP 041)	Acrylic thinner	5 L	4 pcs.	2K	P388 (CP 388), P399 (CP 399), P385 (CP 385), C2016 (CP 2016), C2014 (CP 2014), C1800 (CP 1800), C2015 (CP 2015), C1500 (CP 1500), C400 (CP 400), C500 (CP 500) Acryl, CP 365, C2008 (CP 2008), CM 10, P363 (CP 363), P375 (CP 375), P394 (CP 394)	
T044 (CP 044)	Thinner slow HS	1 L	6 pcs.		all clearcoats	
		5 L	4 pcs.			
T048 (CP 048)	Base thinner	500ml	6 pcs.	1K	GREEN-LINE, KAR-BON, Black Plus, JetBlack, SilverLine	15-25
		1 L	6 pcs.			
		5 L	4 pcs.			
T055 (CP 055)	Multipurpose	1 L	6 pcs.	1K/2K	GREEN-LINE, KAR-BON, Black Plus, JetBlack, SilverLine, Acryl, for all primers, for all clearcoats	
		5 L	4 pcs.			
T070 (CP 070)	Acrylic thinner	1 L	6 pcs.	2K	P388 (CP 388), P399 (CP 399), P385 (CP 385), C2016 (CP 2016), C2014 (CP 2014), C1800 (CP 1800), C2015 (CP 2015), C1500 (CP 1500), C400 (CP 400), C500 (CP 500) Acryl, P365 (CP 365), C2008 (CP 2008), CM 10, P363 (CP 363), P375 (CP 375), P394 (CP 394)	25-35
		5 L	4 pcs.			
T075 (CP 075)	Acrylic thinner	1 L	6 pcs.	1K/2K	P388 (CP 388), P399 (CP 399), P385 (CP 385), C2016 (CP 2016), C2014 (CP 2014), C1800 (CP 1800), C2015 (CP 2015), C1500 (CP 1500), C400 (CP 400), C500 (CP 500) Acryl, P365 (CP 365), C2008 (CP 2008), CM 10, P363 (CP 363), P375 (CP 375), P394 (CP 394)	
		5 L	4 pcs.			
T078 (CP 078)	Base thinner	1 L	6 pcs.	1K	GREEN-LINE, KAR-BON, Black Plus, JetBlack, SilverLine	25-35
		5 L	4 pcs.			

Primers

Table

Symbol	Name	Type	Packaging		Mixing ratio	Hardener	Number of coats	Dilution	Thinner	Pot life	Paint efficiency m²/l	Film thickness	Spray viscosity
			Unit	Collective									
P595 (CP 595)	WASH PRIMER	2K	1 L	3 pcs.	2:1	H245 (CP 245)	1	-	-	48 h	14-15	5-10	15-17
P394 (CP 394)	EPOXY PRIMER	2K	0.8 l	6 pcs.	1:1	H294 (CP 294)	1-2	10-30%	T040 (CP 040)/ T070 (CP 070)/ T055 (CP 055)/ T075 (CP 075)	1 h	8-10	20-40	16-22
P390 (CP 390)	PLASTIC PRIMER	1K	0.5 l	6 pcs.	-	-	1	-	-	-	8-9	5-10	10-12
			1 l	6 pcs.									
P363 (CP 363)	MULTI SEALER PRIMER	2K	0.8 l	6 pcs.	4:1	H282 (CP 282)/ H285 (CP 285)/ H286 (CP 286)	1	30%	T040 (CP 040)/ T070 (CP 070)/ T055 (CP 055)/ T075 (CP 075)	1 h	8-9	10-20	15-17
P385 (CP 385)	WET-ON-WET PRIMER	2K	1 L	6 pcs.	4:1	H282 (CP 282)/ H285 (CP 285)/ H286 (CP 286)	1	25-50%	T040 (CP 040)/ T070 (CP 070)/ T055 (CP 055)/ T075 (CP 075)	1 h	10-12	20-30	21-25
			3,5 L	2 pcs.									
P388 (CP 388)	HIGH BUILD PRIMER	2K	0.75 l	6 pcs.	5:1	H282 (CP 282)/ H285 (CP 285)/ H286 (CP 286)	1-3	20-25%	T040 (CP 040)/ T070 (CP 070)/ T055 (CP 055)/ T075 (CP 075)	1 h	7	70-80	35-55
			5 l (grey)	4 pcs.									
P399 (CP 399)	HYBRID HB PRIMER	2K	1 l	3 pcs.	4:1	H282 (CP 282)/ H285 (CP 285)/ H286 (CP 286)	1	10%	T040 (CP 040)/ T070 (CP 070)/ T055 (CP 055)/ T075 (CP 075)	1.5 h	7-8	130-140	22-25
			3.5 l	2 pcs.									
P375 (CP 375)	SWIFT PRIMER	2K	1 l	6 pcs.	4:1	H282 (CP 282)/ H285 (CP 285)/ H286 (CP 286)	1-2	10-30%	T040 (CP 040)/ T070 (CP 070)/ T055 (CP 055)/ T075 (CP 075)	1 h	8-10	40-50	24-26 12-16
			3.5 l	2 pcs.									
P365 (CP 365)	EXPRESS PRIMER	2K	0.8 l	3 pcs.	4:1	H282 (CP 282)/ H285 (CP 285)/ H286 (CP 286)	1-2	20-40%	T040 (CP 040)/ T070 (CP 070)/ T055 (CP 055)/ T075 (CP 075)	1 h	7-9	50-60	22-30
			3.5 l	2 pcs.									

Body Fillers

Table

Symbol	Name	Packaging		Mixing ratio	Method of application	Paper grit coarse sanding	Paper gradation finish grinding	Ease of sanding [1 to 5 scale]	Pot life	Drying time at 20C	Drying time at 60C	Colour	Thinner
		Unit	Collective										
B332 (CP 332)	Finish Spray polyester putty	1 kg	6 pcs.	100 4.5 10	spray gun	P180-P240	P280-P360	5	30-40 min	2-3	25-30	grey	CP 032
B333 (CP 333)	Universal	2 kg	4 pcs.	100 1-3.5	spatula	P80-P120	P120-P240	4	5 min	20-30	5	olive	-
B334 (CP 334)	Soft Plus	1 kg	4 pcs.	100 1-3.5	spatula	P100-P120	P120-P280	5	5 min	20-30	5-10	yellow	-
		1.8 kg	4 pcs.										
B335 (CP 335)	Metallic	1 kg	4 pcs.	100 1-3.5	spatula	P100-P120	P120-P280	4	5-7	20-30	5-10	grey	-
B336 (CP 336)	Glass	1 kg	4 pcs.	100 1-3.5	spatula	P80-P150	-	3	5-6	20-30	5-10	green	-
		1.8 kg	4 pcs.										
B339 (CP 339)	Perfectly Light	1 l	4 pcs.	100 1-3.5	spatula	P100-P180	P180-P280	5	7-8	20-30	10-12	olive	-
B341 (CP 341)	Plastic	1 kg	4 pcs.	100 1-3.5	spatula	P100-P120	P120-P320	5	3-4	20-30	-	black	-
B342 (CP 342)	Hot Rod	1 l	4 pcs.	100 1-3.5	spatula	P100-P180	P180-P280	5	6-7	30-35	9-11	olive	-

Clearcoats

Table

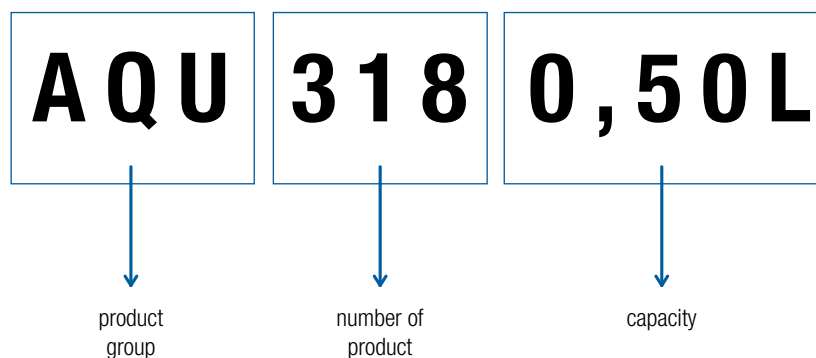
Symbol	Name	Type	Packaging		Mixing ratio	Hardeners	Number of coats	Dilution	Thinner	Pot life	Paint efficiency m²/l	Film thickness	Spray viscosity
			Unit	Collective									
C400 (CP 400)	ESSENTIAL CLEAR	MS	1 l	6 pcs.	2:1	H282 (CP 282)/ H285 (CP 285)/ H286 (CP 286)	2-3	10%	T040 (CP 040)/ T070 (CP 070)/ T055 (CP 055)/ T075 (CP 075)	6 h	7	50-60	18-22
			5 l	4 pcs.									
C500 (CP 500)	SELECT CLEAR	HS	1 l	6 pcs.	2:1	H282 (CP 282)/ H285 (CP 285)/ H286 (CP 286)	2-3	10%	T040 (CP 040)/ T070 (CP 070)/ T055 (CP 055)/ T075 (CP 075)	6 h	7	50-60	18-22
			5 l	4 pcs.									
C1500 (CP 1500)	PRIME CLEAR	MS	1 l	6 pcs.	2:1	H282 (CP 282)/ H285 (CP 285)/ H286 (CP 286)	2	20%	T040 (CP 040)/ T070 (CP 070)/ T055 (CP 055)/ T075 (CP 075)	6 h	7	60-70	15-16
			5 l	4 pcs.									
C1800 (CP 1800)	ROCKET CLEAR	HS	1 l	6 pcs.	2:1	H269 (CP 269)	2	10-20%	T040 (CP 040)/ T070 (CP 070)/ T055 (CP 055)/ T075 (CP 075)				
			5 l	4 pcs.									
C2008 (CP 2008)	PRESTIGE CLEAR	HS	1 l	6 pcs.	2:1	H208 (CP 208)/ H208 F (CP 208 F)/ H208 S (CP 208 S)	1.5-2	2,5-10%	T040 (CP 040)/ T070 (CP 070)/ T055 (CP 055)/ T075 (CP 075)	1 h	7	60-70	18-22
			5 l	4 pcs.									
C2014 (CP 2014)	SUPREME CLEAR	UHS	1 l	6 pcs.	4:1	H3014 (CP 3014)/ H3024 F (CP 3024 F)/ H3024 S (CP 3024 S)	1.5-2	0-10%	T040 (CP 040)/ T070 (CP 070)/ T055 (CP 055)/ T075 (CP 075)	1 h	8-9	70-80	18-22
			4 l	4 pcs.									
C2015 (CP 2015)	X-SPEED CLEAR	HS	1 l	6 pcs.	2:1	H3015 (CP 3015)/ H3015 S (CP 3015 S)	1.5-2	-	-	0.5 h	8-10	40-70	16-20
			5 l	4 pcs.									
C2016 (CP 2016)	DIAMOND CLEAR	VHS	1 l	6 pcs.	4:1	H3016 (CP 3016)/ H3016 F (CP 3016 F)/ H3016 S (CP 3016 S)	1.5-2	0-10%	T040 (CP 040)/ T070 (CP 070)/ T055 (CP 055)/ T075 (CP 075)	1 h	8-10	80	15-19
			5 l	4 pcs.									
CM 10	MATT CLEAR	MS	1l	6 pcs.	2:1	H282 (CP 282)/ H285 (CP 285)/ H286 (CP 286)	2	10-20%	T040 (CP 040)/ T070 (CP 070)/ T055 (CP 055)/ T075 (CP 075)	2 h	7	50-60	18-22
			5 l	4 pcs.									

Products coding

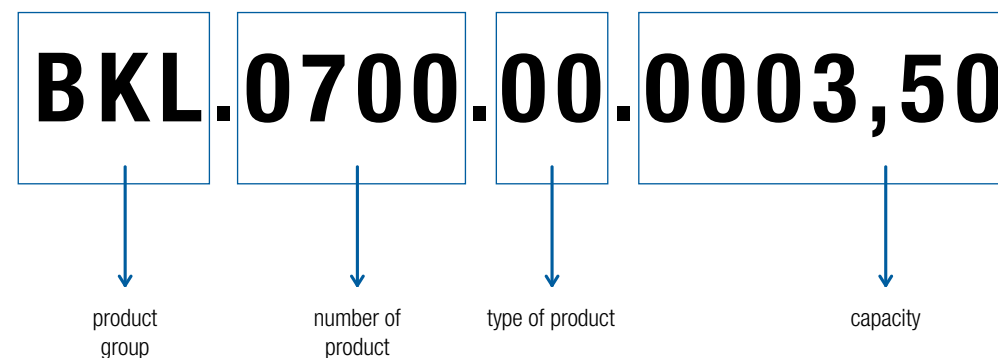
How to read the production batch number

I. PRODUCTS PRODUCED UNTIL 06.2022

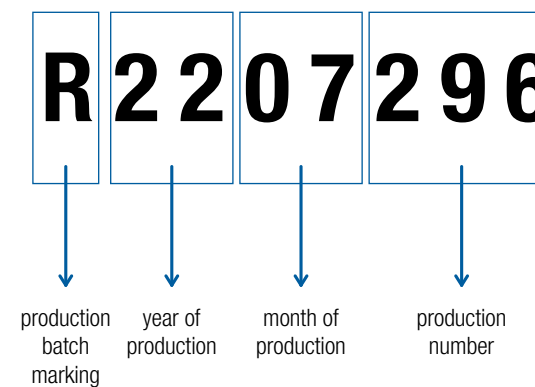
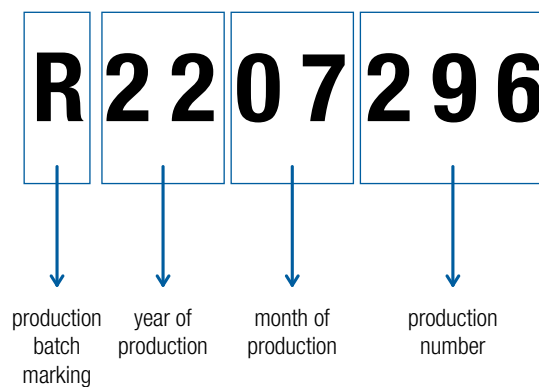
PRODUCT CODE



II. PRODUCTS PRODUCED AFTER 06.2022



BATCH NUMBER



Notes

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Notes

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